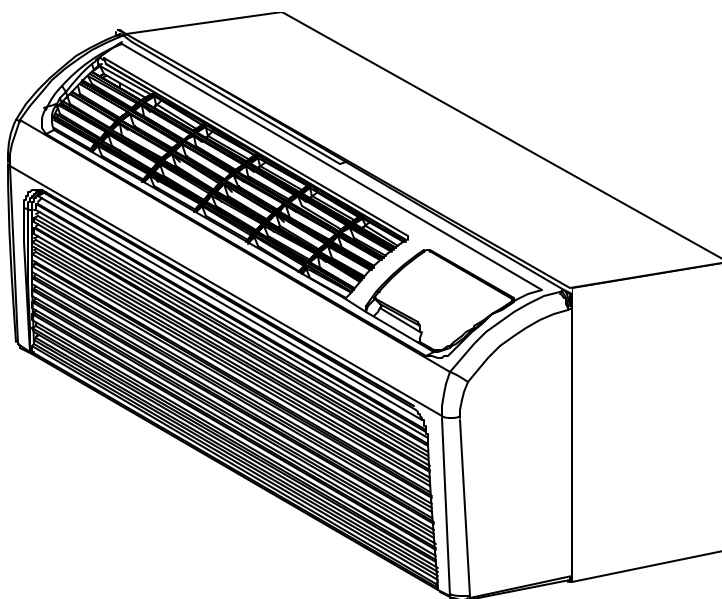


Service Parts

PTH*AE Package Terminal Heat Pump

This manual replaces RP4220029 Rev. 3.

This manual is to be used by qualified appliance technicians only.



Models and manufacturing
numbers in this manual

PTH073B25AE	P1248822R
PTH073B25TE	P1248851R
PTH073B35AE	P1248807R
PTH074B25AE	P1248820R
PTH074B35AE	P1248810R
PTH093B25AE	P1248840R
PTH093B35AE	P1248808R
PTH093B50AE	P1248841R
PTH094B15AE	P1248852R
PTH094B25AE	P1248833R
PTH094B35AE	P1248811R
PTH094B50AE	P1248850R
PTH105B30AE	P1248859R
PTH123B25AE	P1248844R
PTH123B35AE	P1248809R
PTH123B50AE	P1248845R
PTH124B25AE	P1248821R
PTH124B35AE	P1248812R
PTH124B50AE	P1248834R
PTH125B30AE	P1248860R
PTH153B25AE	P1248848R
PTH153B35AE	P1248815R
PTH153B50AE	P1248849R
PTH154B25AE	P1248835R
PTH154B35AE	P1248816R
PTH154B50AE	P1248836R



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RP4220029
Revision 4
April 2004

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Important Information

Goodman Company, L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Goodman Company, L.P. also recommends contacting an authorized technician and using authorized factory parts.

For assistance within the U.S.A. contact:

Consumer Affairs Department
Goodman Company, L.P.
7401 Security Way
Houston, Texas 77040
877-254-4729-Telephone
713-863-2382-Facsimile

For assistance outside the U.S.A. contact:

International Division
Goodman Company, L.P.
7401 Security Way
Houston, Texas 77040
713-861-2500-Telephone
713-863-2382-Facsimile

Index

Functional Parts List 4 - 5

Illustration and Parts 6 - 19

Views shown are for parts illustrations only, not servicing procedure

Rev. 1: Adds the PTH153B35AE and PTH154B35AE.

Rev. 2. Adds MFG #s P1248820R, P1248821R, P1248822R, P1248833R, P1248834R, P1248835R, P1248836R, P1248840R, P1248844R, P1248845R, P1248848R, P1248849R, P1248850R, P1248851R, P1248852R, and P1248841R.

Revision 3: Adds manufacturing numbers P1248859R and P1248860R.

Revision 4: Adds P1248822R.

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model and Color Nomenclature:

Example	
M1 - Model#1	P_____
M2 - Model#2	P_____
M3 - Model#3	P_____

Functional Parts

Part

Part No:	Description:
20403507	BASEPAN PNT
D6789063	CAPACITOR (M4, M5, M9, M12, M21, M23)
D6789060	CAPACITOR (M6, M10, M13)
D6789025	CAPACITOR (M8, M14, M15)
D6789051	CAPACITOR (RUN) (M3, M17, M18)
D6789054	CAPACITOR, ROUND (M1, M2, M11, M16, M22, M24, M27)
D6789049	CAPACITOR-POLY (M7, M19, M20, M25)
D6926121H	COMP-PN 2K1T236A-UA (M7, M19, M20) This Compressor kit includes the Overload, Cap, Spring and Washer
D6985807H	COMP-PN 2P17S3R236A (M3, M17, M18) This Compressor kit includes the Overload, Cap, Spring and Washer
D6985810H	COMP-PN 2P17S3R276A (M6, M10, M13, M25) This Compressor kit includes the Overload, Cap, Spring and Washer
D6887711H	COMP-PN 2R13S3R236A (M2, M16, M24) This Compressor kit includes the Overload, Cap, Spring and Washer
D6887712H	COMP-PN 2R13S3R276A (M5, M12, M21, M23) This Compressor kit includes the Overload, Cap, Spring and Washer
D6887715H	COMPRESSOR (M1, M11, M22, M27) This Compressor kit includes the Overload, Cap, Spring and Washer
D6887716H	COMPRESSOR (M4, M9) This Compressor kit includes the Overload, Cap, Spring and Washer
D6926122H	COMPRESSOR (M8, M14, M15, M26) This Compressor kit includes the Overload, Cap, Spring and Washer
20456603	CONDENSING ASSY (M1, M2, M4, M5, M9, M11, M12, M16, M21, M22, M23, M24, M27)
20456605	CONDENSING ASSY (M7, M8, M14, M15, M19, M20, M26)
20456604	CONDENSING ASSY (M3, M6, M10, M13, M17, M18, M25)
20284919	DRYER-FILTER (M1, M4, M9, M11, M22)
20284922	DRYER-FILTER (M7, M8, M14, M15, M19, M20)
20284921	DRYER-FILTER (M3, M6, M10, M13, M17, M18, M25, M26)
20284920	DRYER-FILTER (M2, M5, M12, M16, M21, M23, M24)
20456702	EVAPORATOR ASSY (M3, M6, M7, M8, M10, M13, M14, M15, M17, M18, M19, M20, M25, M26)
20473902	EVAPORATOR ASSY (M1, M4, M9, M11, M22, M27)
20457202	EVAPORATOR ASSY (M2, M5, M12, M16, M21, M23, M24)
20414601	FAN
20415201	FRONT
A3410403	FUSE 20A (M4, M5, M6, M8)
A3410404	FUSE 25A (M13, M15, M21)
A3410402	FUSE-15AMP (M9, M10, M12, M14, M23)
20460612	HEATER (M11, M16, M17, M19, M22, M27)
20460607	HEATER (M9, M10, M12, M14)
20460610	HEATER (M13, M15, M21)
20460613	HEATER (M1, M2, M3, M7)
20460615	HEATER 3 5.0 KW ASSY (M18, M20, M24)
11116206	HTR 4 1.5KW ASSY (M23)
20460608	HTR 4 3.7 KW ASSY (M4, M5, M6, M8, M25, M26)
20295701	INDOOR AMBIENT THERMISTOR
20295702	INDOOR COIL THERMISTOR
11114910	MOTOR, FAN (M6, M8, M10, M13, M14, M15, M21, M25, M26)
11114909	MOTOR, FAN (M3, M7, M17, M18, M19, M20, M24)
11114908	MOTOR, FAN (M4, M5, M9, M12, M23)
11114907	MOTOR, FAN (M1, M2, M11, M16, M22, M27)

Functional Parts

Part

Part No:	Description:
20295704	OUTDOOR COIL THERMISTOR
20475301	PC BOARD
20329802	REV VLV ASSY (M4, M5, M6, M8, M9, M10, M12, M13, M14, M15, M21, M23, M24)
20329801	REV VLV ASSY (M1, M2, M3, M7, M11, M16, M17, M18, M19, M20, M22)
11172101	TRANSFORMER (M25, M26)
B1378501	TRANSFORMER (M22, M24, M27)
11044101	WHEEL, BLOWER

SPECIAL PARTS

11113310	MANUAL-OWNERS
RP4220029	PARTS MANUAL
RS4200003	SERVICE MANUAL
11046402	WARRANTY (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24, M27)
11046403	WARRANTY (M25, M26)

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R

Front/Chassis

Image 1

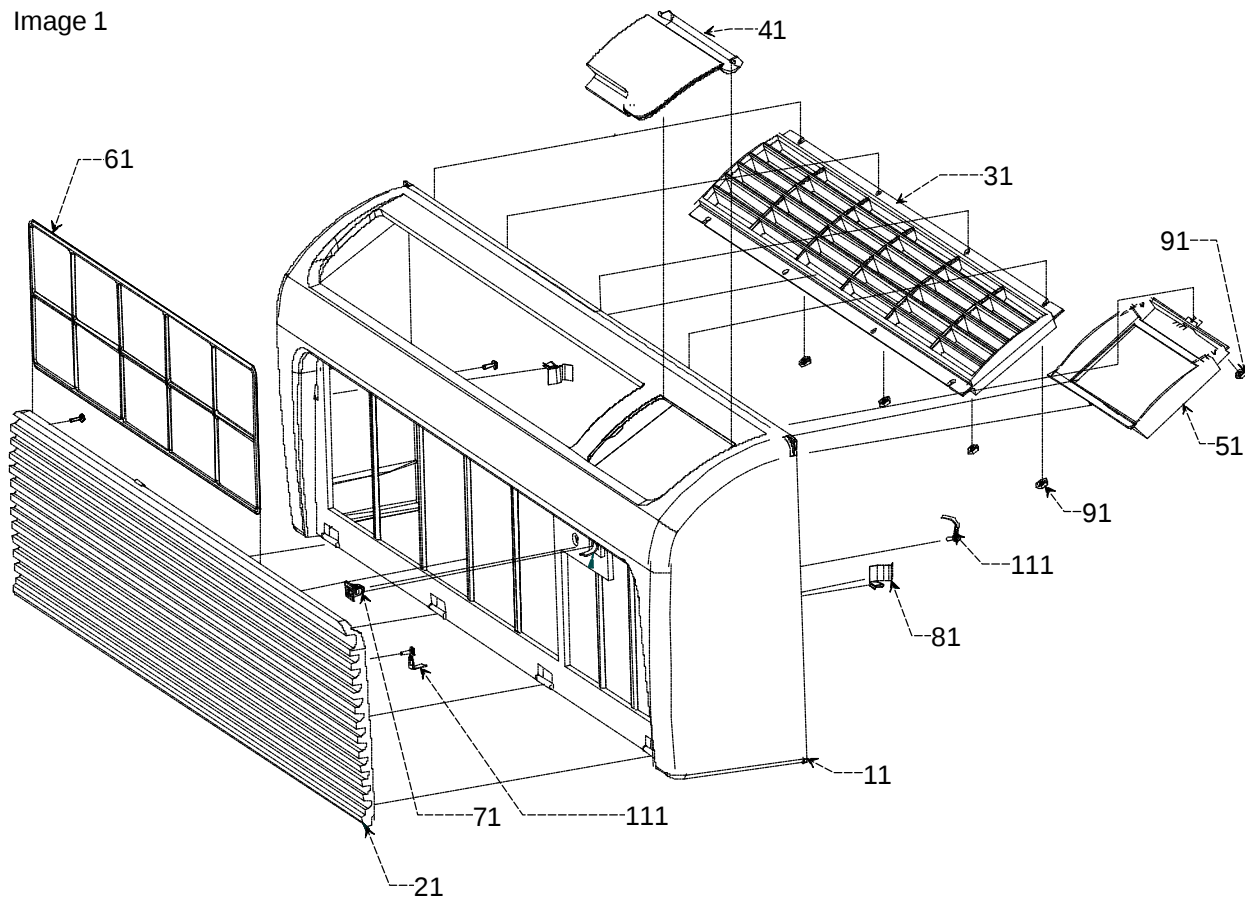
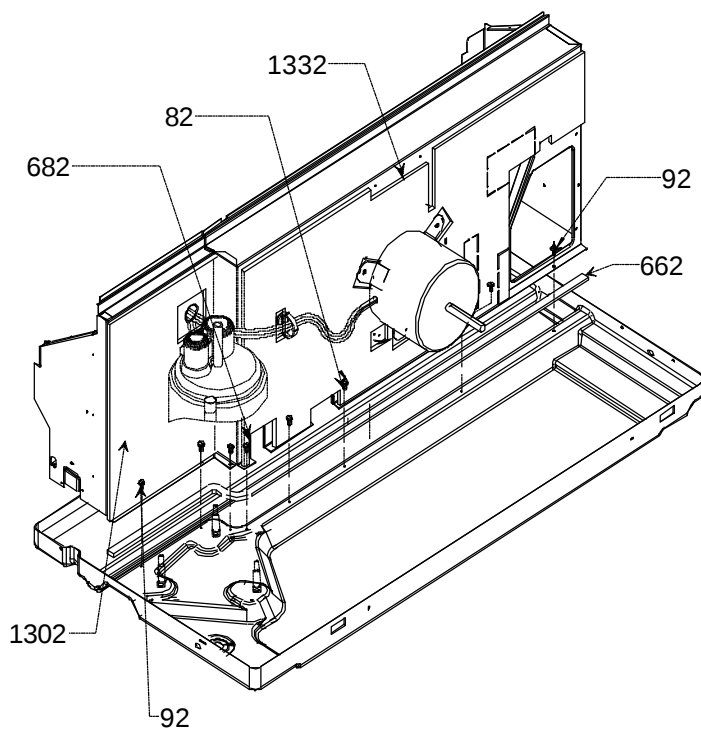


Image 2



Front/Chassis

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

11	20415201	FRONT
21	20415402	GRILLE-INTAKE
31	20415301	GRILLE-EXHAUST
41	20415501	DOOR-CONTROL
51	20415601	HOUSING-CONTROL
61	20415801	FILTER
71	10690002	ASSY, DOOR CATCH
81	11045102	CLIP-SIDE (QTY 2)
91	M0293604	PALNUT (QTY 5)
111	20480501	RESTRAINT-INLET GRIL (QTY 2)

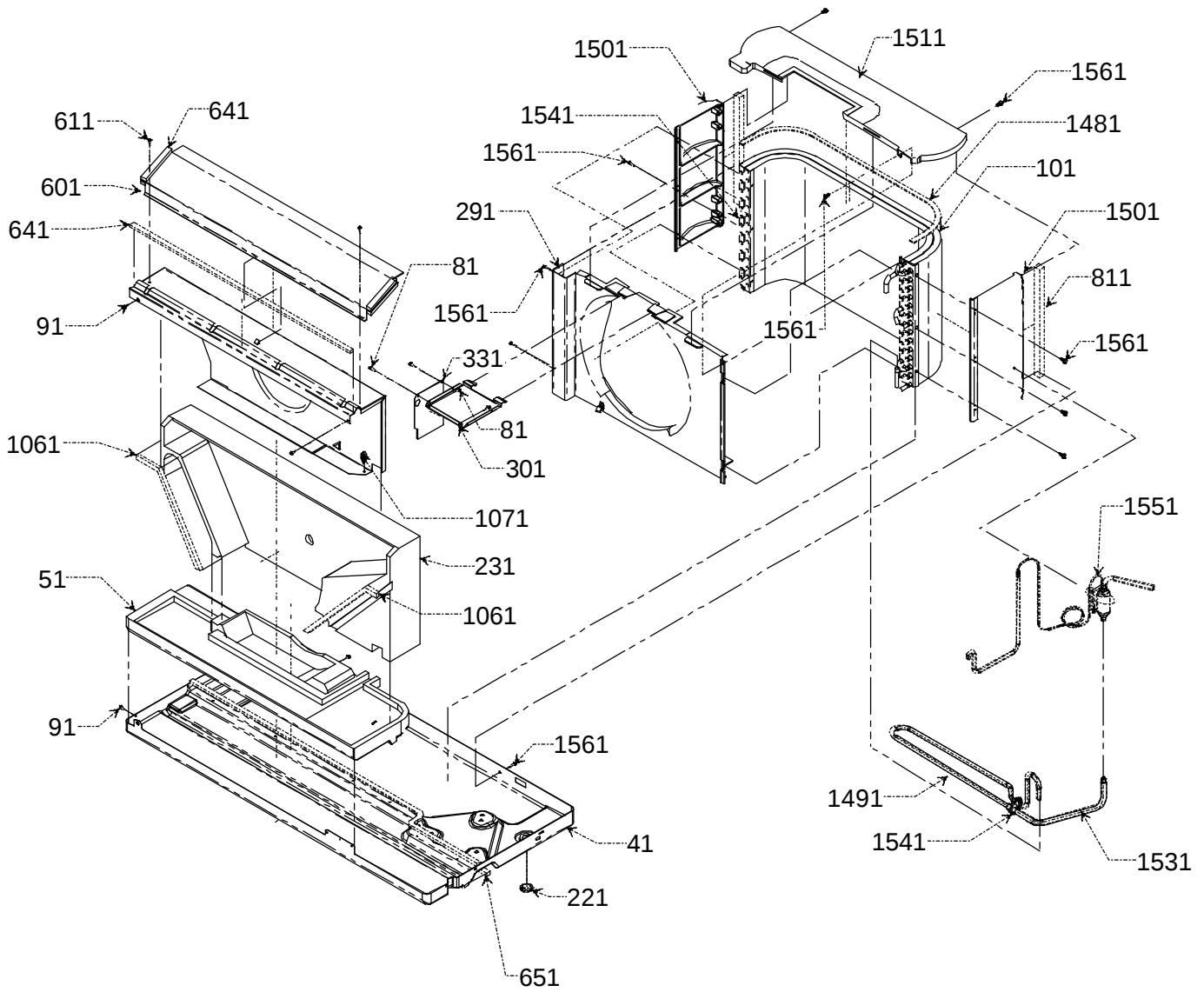
Image 2:

82	M0211216	SCREW (QTY AR)
92	M0216716	SCREW (QTY AR)
662	10839828	GASKET-.12X.50X43
682	M0275521	SEALER (QTY 2)
1302	20417402	INSULAT.
1332	20403302	PANEL-MID PTN

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R

Chassis



Chassis

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

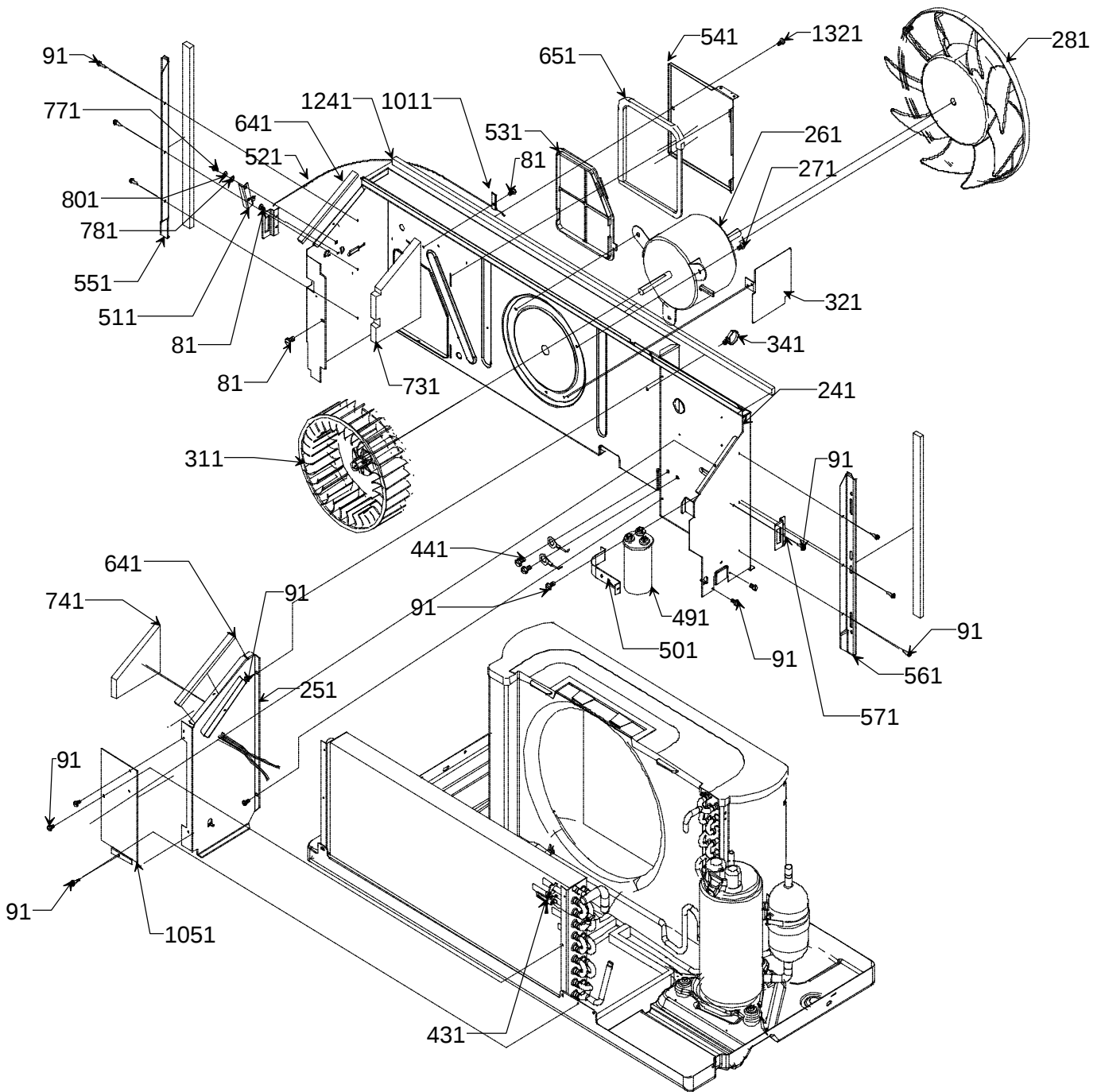
Image 1:

41	20403507	BASEPAN PNT
51	20403801	PAD-EVAP (M24, M25, M26)
51	20403802	PAD-EVAP (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M27)
81	M0211216	SCREW (QTY AR)
91	M0216716	SCREW (QTY AR)
101	20456603	CONDENSING ASSY (M1, M2, M4, M5, M9, M11, M12, M16, M21, M22, M23, M24, M27)
101	20456604	CONDENSING ASSY (M3, M6, M10, M13, M17, M18, M25)
101	20456605	CONDENSING ASSY (M7, M8, M14, M15, M19, M20, M26)
221	20406302	DRAIN VLV.
231	20356702	SCROLL-BLOWER
291	20401301	CONDENSING SHRD
301	11044201	BRACE-TIE (M1, M2, M3, M4, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24, M25, M26, M27)
331	20417701	BAFFLE-TOP
601	11123904	DISCH-SCREEN-PNT
611	M0204517	SCREW (QTY 2)
641	20455902	GASKET (QTY 5)
651	10839808	GASKET, FOAM (QTY 5)
811	20455901	GASKET (QTY 2)
1061	10839706	GASKET (PER FOOT) (QTY 2)
1071	M0120801	CLIP, GUIDE
1481	10839812	GASKET, FOAM (QTY 2)
1491	20453901	TUBE-SUBCOOLER (M2, M3, M5, M6, M10, M12, M13, M16, M17, M18, M21, M23, M24, M25)
1491	20474301	TUBE-SUBCOOLER (M7, M8, M14, M15, M19, M20, M26)
1501	20357001	CONDENSING SIDE (QTY 2)
1511	20396701	TOP CVR.
1531	20477802	SPLIT TUBING (M2, M3, M5, M6, M7, M8, M10, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M23, M24, M25, M26)
1541	M0321202	TIE (QTY 3)
1551	M0322201	WIRE TIE
1561	M0211018	SCREW 5/8" (QTY 11)

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R

Chassis



Chassis

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

Image 1:

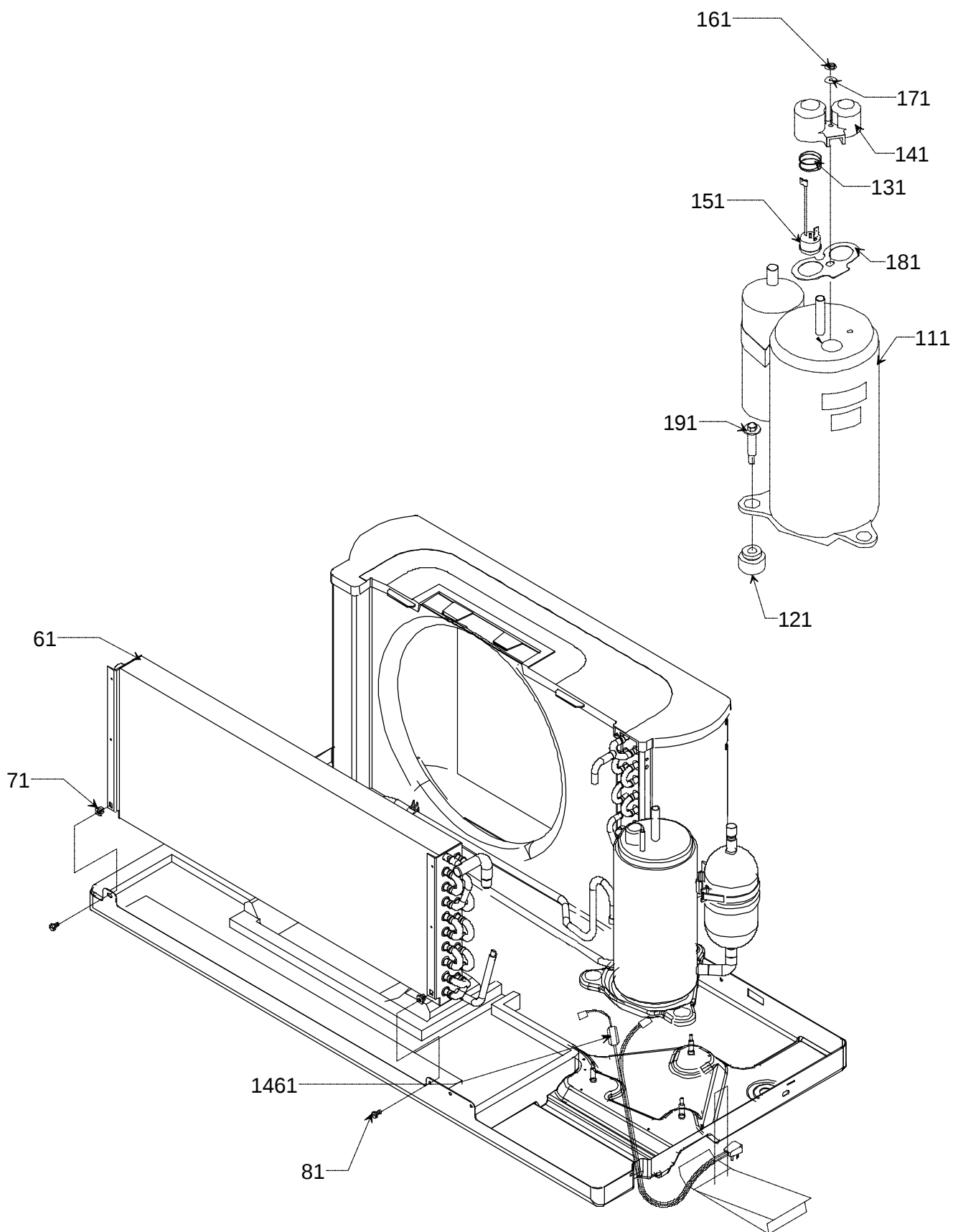
81	M0211216	SCREW (QTY AR)
91	M0216716	SCREW (QTY AR)
241	20403104	PANEL-PTN PNT
251	20403302	PANEL-MID PTN
261	11114907	MOTOR, FAN (M1, M2, M11, M16, M22, M27)
261	11114908	MOTOR, FAN (M4, M5, M9, M12, M23)
261	11114909	MOTOR, FAN (M3, M7, M17, M18, M19, M20, M24)
261	11114910	MOTOR, FAN (M6, M8, M10, M13, M14, M15, M21, M25, M26)
271	M0224956	SCREW, TAP (QTY 3)
281	20414601	FAN
311	11044101	WHEEL, BLOWER
321	20480901	BAFFLE-COND INLT
341	M0118702	CLIP-GUIDE
431	20075601	CLIP, T'STAT
441	M0227803	SCREW (QTY 2)
491	D6789025	CAPACITOR (M8, M14, M15)
491	D6789060	CAPACITOR (M6, M10, M13)
491	D6789063	CAPACITOR (M4, M5, M9, M12, M21, M23)
491	D6789051	CAPACITOR (RUN) (M3, M17, M18)
491	D6789054	CAPACITOR, ROUND (M1, M2, M11, M16, M22, M24, M27)
491	D6789043	CAPACITOR-POLY (M26)
491	D6789049	CAPACITOR-POLY (M7, M19, M20, M25)
501	C6300502	CAPACITOR STRAP (M1, M2, M3, M4, M5, M6, M7, M9, M10, M11, M12, M13, M16, M17, M18, M19, M20, M21, M22, M23, M24, M25, M27)
501	C6300502	CAPACITOR STRAP (M25)
501	C6300503	CAPACITOR STRAP (M8, M14, M15, M26)
501	C6300503	STRAP-CAP (M26)
511	11046302	LEVER, ARM
521	11115401	CABLE
531	20304003	SHIELD-PROTECTION
541	11046105	DOOR VENT
551	20416201	LFT SD SEAL
561	20416101	SEAL-R SIDE
571	11191703	BRKT-PART PAN (QTY 2)
641	20455902	GASKET (QTY 5)
651	10839808	GASKET, FOAM (QTY 5)
731	11122901	INSUL-PART PAN
741	11123001	INSUL-MID PART PAN
771	M0220757	SCREW, SHOULDER
781	M0273701	WASHER-SPRING
801	M0270529	WASHER
1011	M0108103	CLAMP-TUBE
1051	20410801	COVER-ACCESS
1241	10839807	GASKET (QTY 3)
1321	M0238833	SCREW SHOULDER
NS	20295702	INDOOR COIL THERMISTOR

NS 20295704 OUTDOOR COIL THERMISTOR

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R

Compressor/Tubing



Compressor/Tubing

Ref. Part

No: No:

Description:

Image 1:

61	20456702	EVAPORATOR ASSY (M3, M6, M7, M8, M10, M13, M14, M15, M17, M18, M19, M20, M25, M26)
61	20457202	EVAPORATOR ASSY (M2, M5, M12, M16, M21, M23, M24)
61	20473902	EVAPORATOR ASSY (M1, M4, M9, M11, M22, M27)
71	A3315701	GROMMET (QTY 2)
81	M0213817	SCREW (M4, M5, M6, M8, M9, M10, M12, M13, M14, M15, M21, M23)
111	D6926121H	COMP-PN 2K1T236A-UA (M7, M19, M20) This Compressor kit includes the Overload, Cap, Spring and Washer
111	D6985807H	COMP-PN 2P17S3R236A (M3, M17, M18) This Compressor kit includes the Overload, Cap, Spring and Washer
111	D6985810H	COMP-PN 2P17S3R276A (M6, M10, M13, M25) This Compressor kit includes the Overload, Cap, Spring and Washer
111	D6887711H	COMP-PN 2R13S3R236A (M2, M16, M24) This Compressor kit includes the Overload, Cap, Spring and Washer
111	D6887712H	COMP-PN 2R13S3R276A (M5, M12, M21, M23) This Compressor kit includes the Overload, Cap, Spring and Washer
111	D6887715H	COMPRESSOR (M1, M11, M22, M27) This Compressor kit includes the Overload, Cap, Spring and Washer
111	D6887716H	COMPRESSOR (M4, M9) This Compressor kit includes the Overload, Cap, Spring and Washer
111	D6926122H	COMPRESSOR (M8, M14, M15, M26) This Compressor kit includes the Overload, Cap, Spring and Washer
121	A3448602	GROMMET (M3, M6, M7, M8, M10, M13, M14, M15, M17, M18, M19, M20, M25, M26)
121	A4622801	GROMMET (M1, M2, M4, M5, M9, M11, M12, M16, M21, M22, M23, M24, M27)
131	A3436901	SPRING, OVERLOAD
141	10329001	TERM COVER
151	D4976682	OVERLOAD (M7, M19, M20)
151	D6961612	OVERLOAD (M3, M17, M18)
151	D6961636	OVERLOAD (M1, M11, M22, M27)
151	D6961637	OVERLOAD (M4, M9)
151	D6961639	OVERLOAD (M2, M16, M24)
151	D6961642	OVERLOAD (M5, M12, M21, M23)
151	D6961643	OVERLOAD (M6, M10, M13)
151	D6961646	OVERLOAD (M25)
151	D6961657	OVERLOAD (M8, M14, M15)
151	D6961658	OVERLOAD (M26)
161	A3436601	NUT, TERMINAL COVER
171	A3436801	WASHER
181	A3436701	GASKET, TERMINAL
191	M0253610	SCREW, SHLDR (M3, M6, M7, M8, M10, M13, M14, M15, M17, M18, M19, M20, M25, M26)

Ref. Part

No: No:

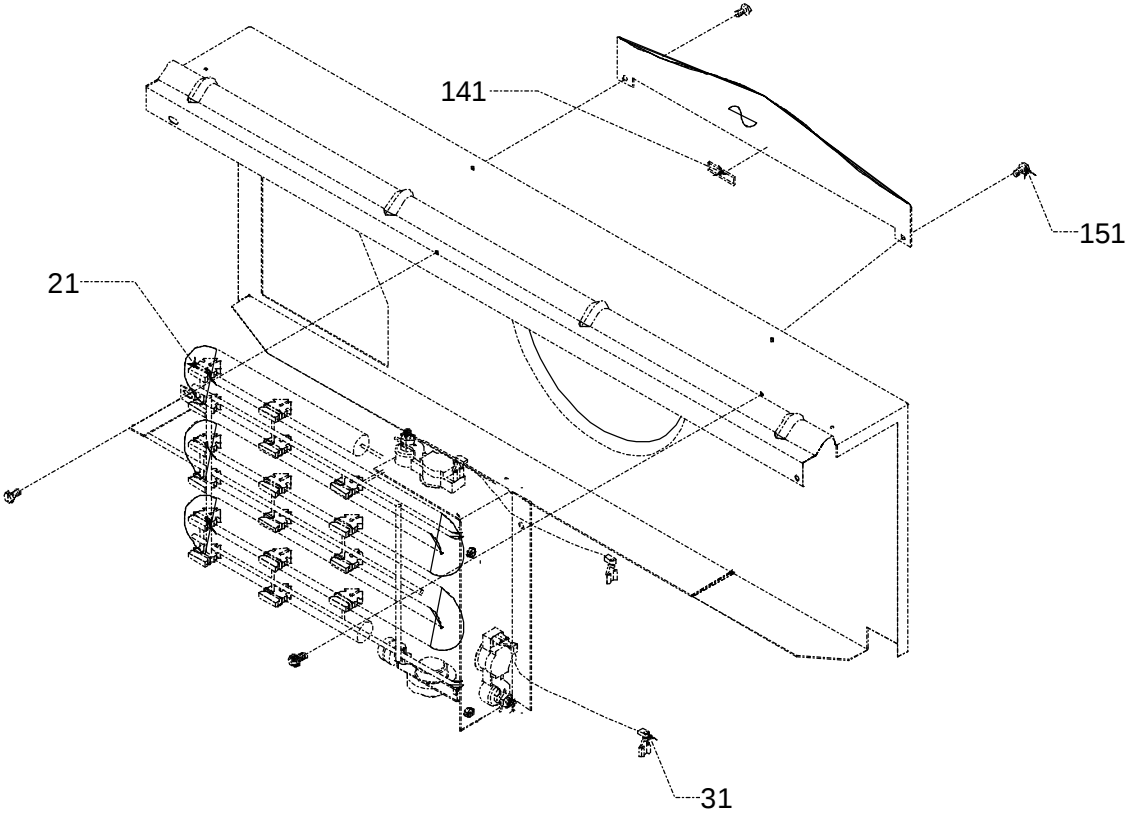
Description:

191	M0253661	SCREW-SHLDR (M1, M2, M4, M5, M9, M11, M12, M16, M21, M22, M23, M24, M27)
1461	20320702	CLAMP ON FERRITE (M1, M2, M3, M4, M5, M6, M24, M25, M26, M27)

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R

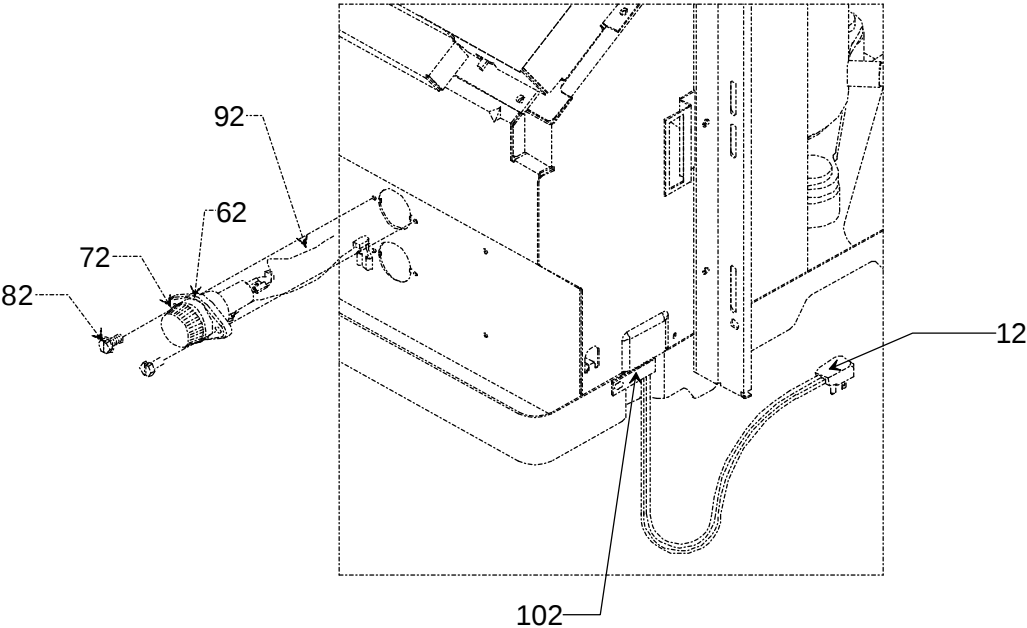
Heater



SINGLE STAGE HEAT

Image 1

Image 2



Heater

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

Image 1:

21	20460607	HEATER (M9, M10, M12, M14)
21	20460610	HEATER (M13, M15, M21)
21	20460612	HEATER (M11, M16, M17, M19, M22, M27)
21	20460613	HEATER (M1, M2, M3, M7)
21	20460615	HEATER 3 5.0 KW ASSY (M18, M20, M24)
21	11116206	HTR 4 1.5KW ASSY (M23)
21	20460608	HTR 4 3.7 KW ASSY (M4, M5, M6, M8, M25, M26)
31	20260805	BR34 WIRE (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24, M27)
141	10839722	GASKET-URETHANE
151	M0216716	SCREW (QTY 2)

Image 2:

12	11114401	CORD-250V 15A (M11, M16, M17, M19, M22, M27)
12	11114601	CORD-250V 30A (M18, M20, M24)
12	11114501	CORD-250V/20A (M1, M2, M3, M7, M25, M26)
12	11114801	CORD-277V 30A (M13, M15, M21)
12	11114701	CORD-277V-20A (M4, M5, M6, M8, M9, M10, M12, M14, M23)
62	C6476001	FUSE HOLDER (M9, M10, M12, M14, M23)
62	C6476002	FUSE HOLDER (M4, M5, M6, M8)
62	C6476003	FUSE HOLDER (M13, M15, M21)
72	A3410403	FUSE 20A (M4, M5, M6, M8)
72	A3410404	FUSE 25A (M13, M15, M21)
72	A3410402	FUSE-15AMP (M9, M10, M12, M14, M23)
82	M0211216	SCREW (QTY AR)
92	10618850	WIRE BK18 (M4, M5, M6, M8, M9, M10, M12, M13, M14, M15, M21, M23)
102	M0103905	CLAMP-SPEED (M11, M16, M17, M19, M22, M27)
102	M0103906	CLAMP-SPEED (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M12, M13, M14, M15, M18, M20, M21, M23, M24, M25, M26)

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R

Control Panel

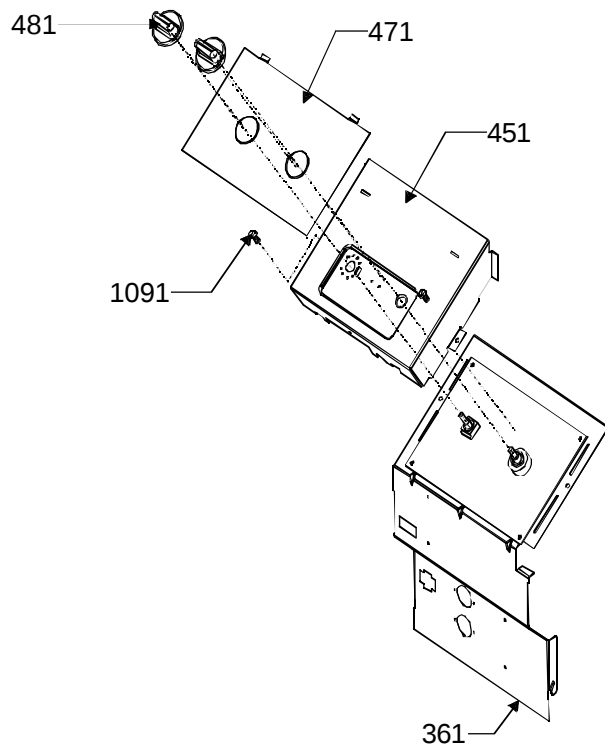
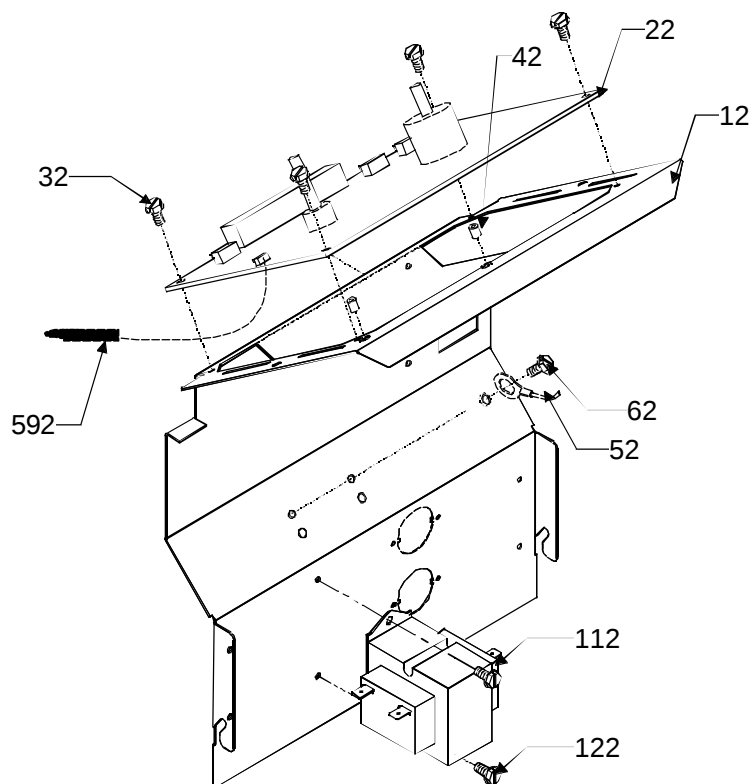


Image 1

Image 2



Control Panel

Ref. Part

No: No: Description:

Image 1:

111	M0216716	SCREW-SM (M22, M24, M25, M26, M27)
361	11121505	CONT PANEL ASSY (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23)
361	20486002	CONT PANEL ASSY (M25, M26)
361	20486001	CONT PANEL ASSY 230V (M22, M24, M27)
451	11044404	PANL. COVER
471	20480702	PLATE-ESC
481	11042903	KNOB-CONTROL (QTY 2)
1091	M0216529	SCREW (QTY 4)

Image 2:

12	11044505	PANEL-CONTROL
22	20475301	PC BOARD
32	M0216529	SCREW (QTY 4)
42	M0590702	SUPPORT (QTY 2)
52	10618849	WIRE, JUMPER (GN1) (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24, M27)
62	M0227803	SCREW
112	11172101	TRANSFORMER (M25, M26)
112	R1378501	TRANSFORMER (M22, M24, M27)
592	20295701	INDOOR AMBIENT THERMISTOR

Ref. Part

No: No: Description:

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R

Filter Dryer/Reversing Valve

Image 1

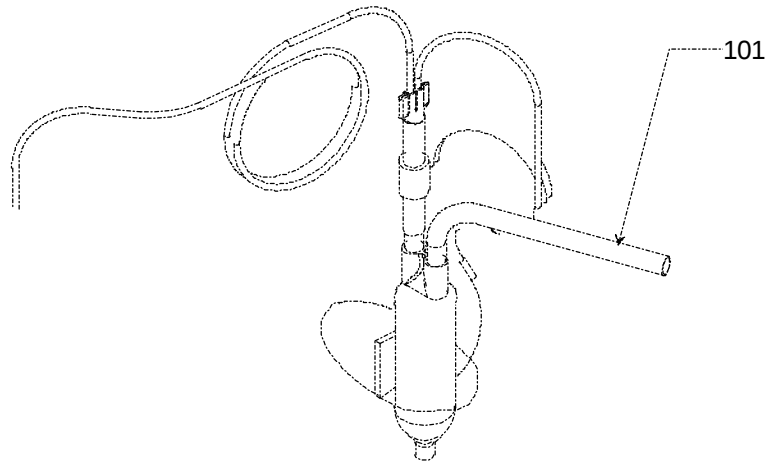


Image 2

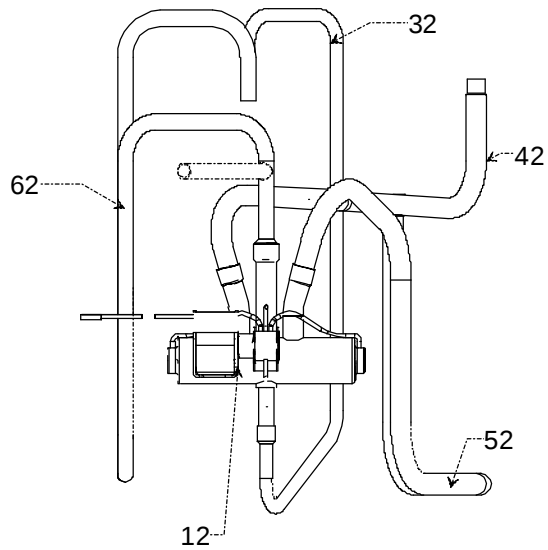


Image 3

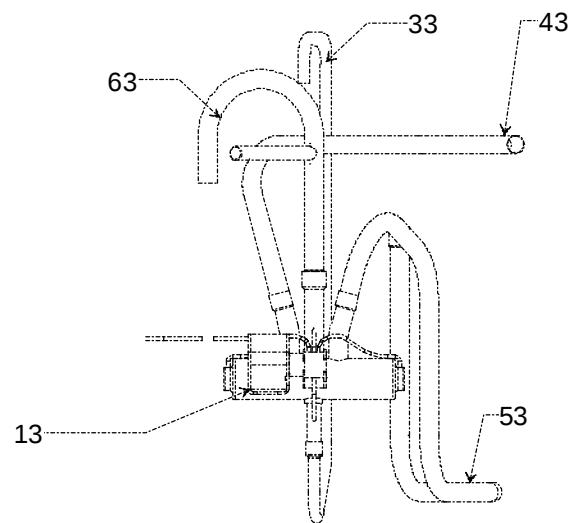


Image 4

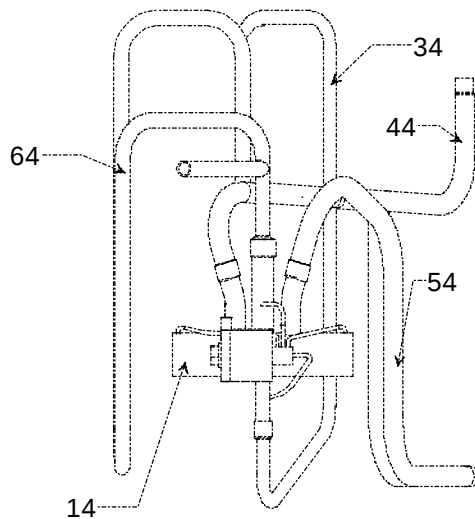
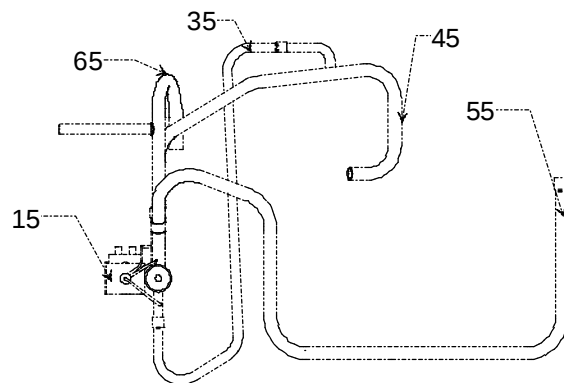


Image 5



Filter Dryer/Reversing Valve

Ref. Part

No: No: Description:

Image 1:

101	20284919	DRYER-FILTER (M1, M4, M9, M11, M22)
101	20284920	DRYER-FILTER (M2, M5, M12, M16, M21, M23, M24)
101	20284921	DRYER-FILTER (M3, M6, M10, M13, M17, M18, M25, M26)
101	20284922	DRYER-FILTER (M7, M8, M14, M15, M19, M20)

Image 2:

12	20329801	REV VLV ASSY (M2, M16)
12	20329802	REV VLV ASSY (M5, M12, M21, M23)
12	20365801	REV VLV ASSY (M27)
32	20476901	TUBE-DISCHARGE (M2, M5, M12, M16, M21, M23, M27)
42	20476801	TUBE- CONDENSOR (M2, M5, M12, M16, M21, M23, M27)
52	20475001	TUBE-EVAP (M2, M5, M12, M16, M21, M23, M27)
62	20476601	TUBE WELD-SUCTION (M2, M5, M12, M16, M21, M23)
62	20476604	TUBE WELD-SUCTION (M27)

Image 3:

13	20329801	REV VLV ASSY (M3, M17, M18)
13	20329802	REV VLV ASSY (M6, M10, M13)
33	20477301	TUBE-DISCHARGE (M3, M6, M10, M13, M17, M18)
43	20477201	TUBE- CONDENSOR (M3, M6, M10, M13, M17, M18, M25)
43	20474901	TUBE-CONDENSOR (M26)
53	20475001	TUBE-EVAP (M3, M6, M10, M13, M17, M18, M26)
63	20474501	TUBE WELD-SUCTION (M3, M6, M10, M13, M17, M18, M26)

Image 4:

14	20329801	REV VLV ASSY (M1, M11, M22)
14	20329802	REV VLV ASSY (M4, M9, M24)
34	20476901	TUBE-DISCHARGE (M1, M4, M9, M11, M22, M24)
44	20476801	TUBE- CONDENSOR (M1, M4, M9, M11, M22, M24)
54	20475001	TUBE-EVAP (M1, M4, M9, M11, M22, M24)
64	20476602	TUBE WELD-SUCTION (M1, M4, M9, M11, M22, M24)

Image 5:

15	20329801	REV VLV ASSY (M7, M19, M20)
15	20329802	REV VLV ASSY (M8, M14, M15)
35	20474801	TUBE-DISCHARGE (M7, M8, M14, M15, M19, M20, M26)
35	20477301	TUBE-DISCHARGE (M25)
45	20474901	TUBE- CONDENSOR (M7, M8, M14, M15, M19, M20)
55	20475001	TUBE-EVAP (M7, M8, M14, M15, M19, M20, M25)
65	20474501	TUBE WELD-SUCTION (M7, M8, M14, M15, M19, M20, M25)

Ref. Part

No: No: Description:

Expanded Model and Color Nomenclature

M1 - PTH073B35AE	P1248807R
M2 - PTH093B35AE	P1248808R
M3 - PTH123B35AE	P1248809R
M4 - PTH074B35AE	P1248810R
M5 - PTH094B35AE	P1248811R
M6 - PTH124B35AE	P1248812R
M7 - PTH153B35AE	P1248815R
M8 - PTH154B35AE	P1248816R
M9 - PTH074B25AE	P1248820R
M10 - PTH124B25AE	P1248821R
M11 - PTH073B25AE	P1248822R
M12 - PTH094B25AE	P1248833R
M13 - PTH124B50AE	P1248834R
M14 - PTH154B25AE	P1248835R
M15 - PTH154B50AE	P1248836R
M16 - PTH093B25AE	P1248840R
M17 - PTH123B25AE	P1248844R
M18 - PTH123B50AE	P1248845R
M19 - PTH153B25AE	P1248848R
M20 - PTH153B50AE	P1248849R
M21 - PTH094B50AE	P1248850R
M22 - PTH073B25TE	P1248851R
M23 - PTH094B15AE	P1248852R
M24 - PTH093B50AE	P1248841R
M25 - PTH105B30AE	P1248859R
M26 - PTH125B30AE	P1248860R
M27 - PTH073B25AE	P1248822R