



REPAIR PARTS

HEC124H High Efficient Package Terminal Air Conditioner

HEC124H35AXXXDA



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Important Information

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Views shown are for parts illustrations only, not servicing procedures

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model Nomenclature:

Example

M1 - Model#1

M2 - Model#2

M3 - Model#3

Goodman Company, L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Goodman Company, L.P. also recommends contacting an authorized technician and using authorized factory parts.

Goodman Company, L.P. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:

Homeowner Support

Goodman Company, L.P.

19001 Kermier Road

Waller, Texas 77484

877-254-4729-Telephone

713-863-2382-Facsimile

For assistance outside the U.S.A. contact:

International Division

Goodman Company, L.P.

19001 Kermier Road

Waller, Texas 77484

713-861-2500-Telephone

713-863-2382-Facsimile

Functional Parts

Part

No: Description:

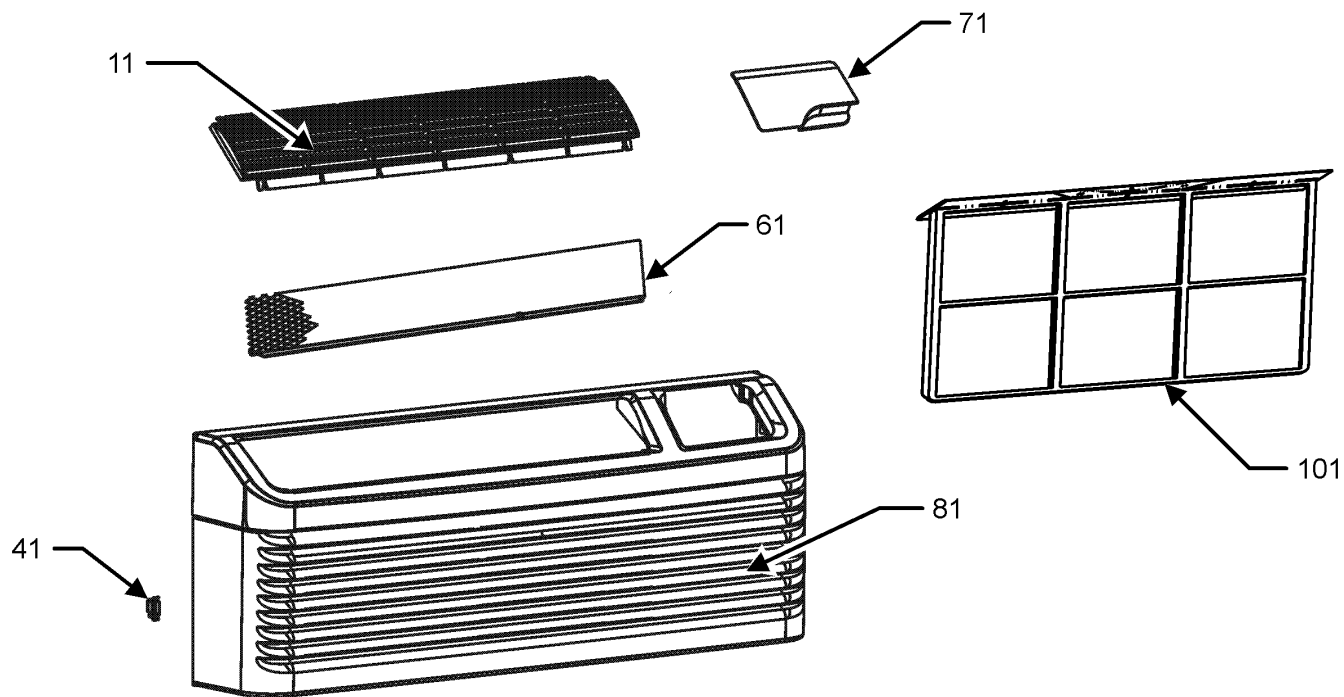
CAP010000500RP	CAPACITOR
CAP020300450CS	CAPACITOR 2/30/450V/DUAL RD
44A287AK&JEKD	COMPRESSOR, RECHI
RSKP0012	CONTROL BOARD M70
0130P00128	CORD, 277V, 20A
0131P00037	FAN MOTOR, INDOOR
0131P00030	FAN MOTOR, OUTDOOR DC
0161P00055	FAN, CONDENSER
A3410403	FUSE 20A
0275P00040	HEATER ASSY
RSKP0015	MEMBRANE KIT
60343539	OVERLOAD PROTECTOR
0130M00169	SWITCH, HIGH PRESS
802007090	TERM BOARD
0130P00141	THERMISTOR
0130P00134	THERMISTOR - DISCHARGE
0130P00084	THERMISTOR - INDOOR COIL
0130M00342	TRANSFORMER 20VA 265V
PCBEP101	VARIABLE SPEED TERMINAL BOARD

Expanded Model Nomenclature

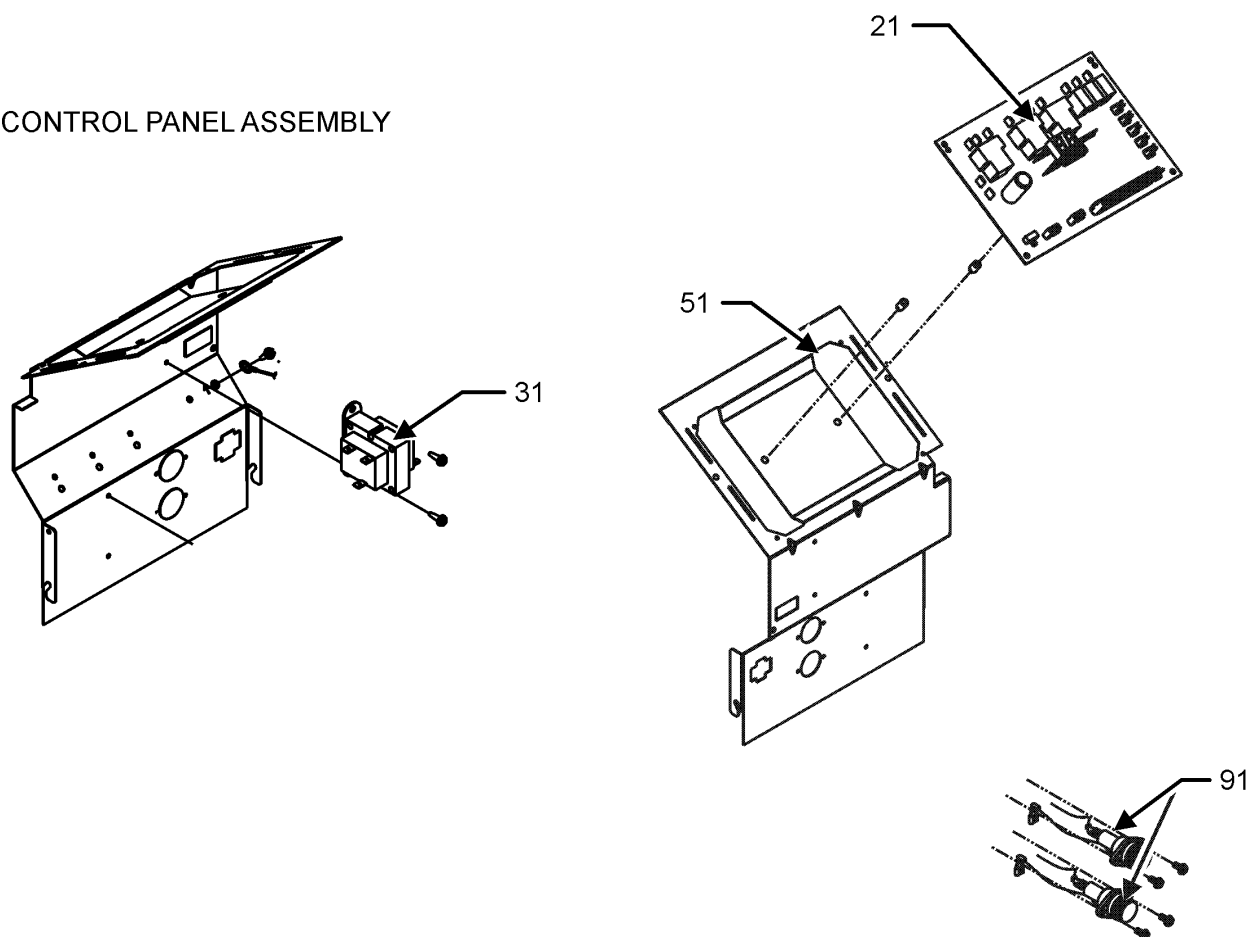
M1 - HEC124H35AXXXDA

Front Panel and Control Panel Assembly

FRONT PANEL ASSEMBLY



CONTROL PANEL ASSEMBLY



Front Panel and Control Panel Assembly

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

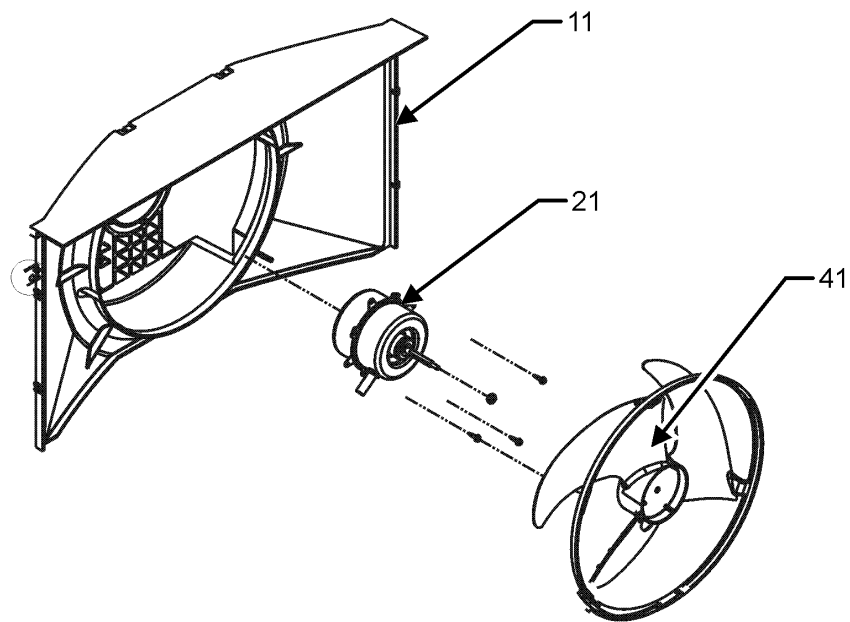
11	0161P00048	FRONT-DICHARGE LOUVERS
21	RSKP0012	CONTROL BOARD M70
31	0130M00342	TRANSFORMER 20VA 265V
41	0163P00025	CLIP (QTY 2)
51	0121P00130	PANEL, CONTROL
61	0121P00194BL	SCREEN, DISCHARGE, PAINTED
71	0261P00003	DOOR ASSY -AMANA-
81	0261P00011	FRONT ASSY
91	C6476002	BAYONET FUSE HOLDER
101	0161P00035	FILTER, RACK (QTY 2)
NS	A3410403	FUSE 20A

Expanded Model Nomenclature

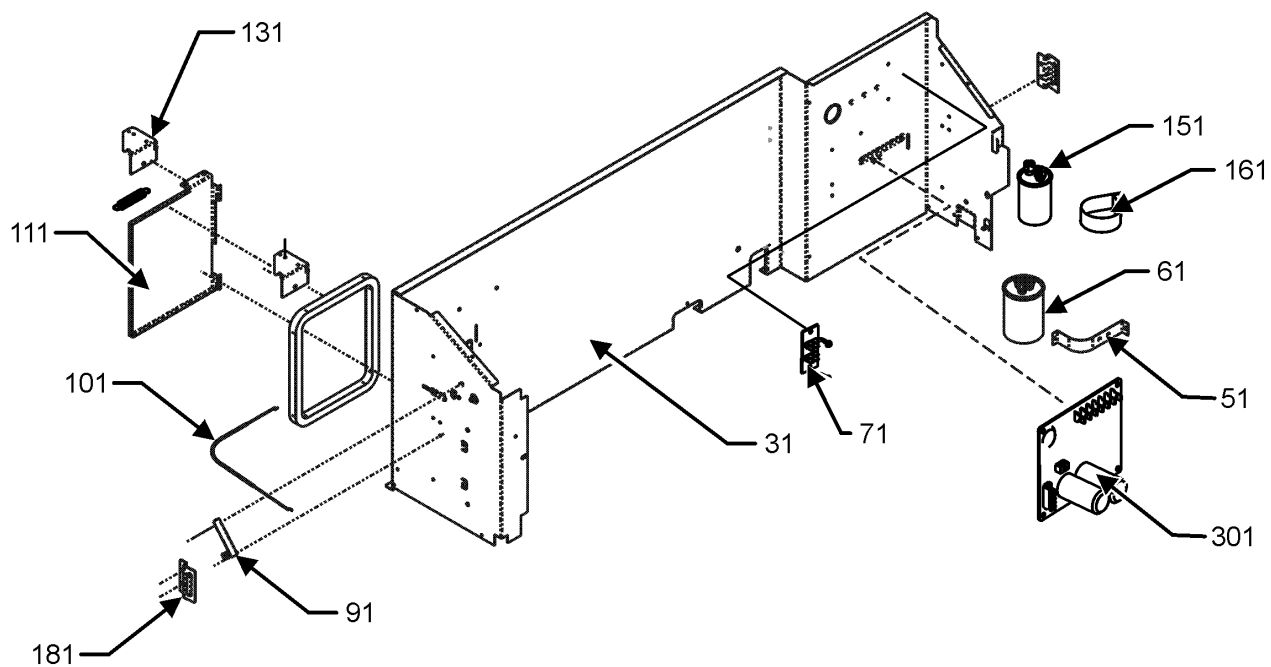
M1 - HEC124H35AXXXDA

Outdoor Air System and Partition Panel

OUTDOOR AIR SYSTEM



PARTITION PANEL ASSEMBLY



Outdoor Air System and Partition Panel

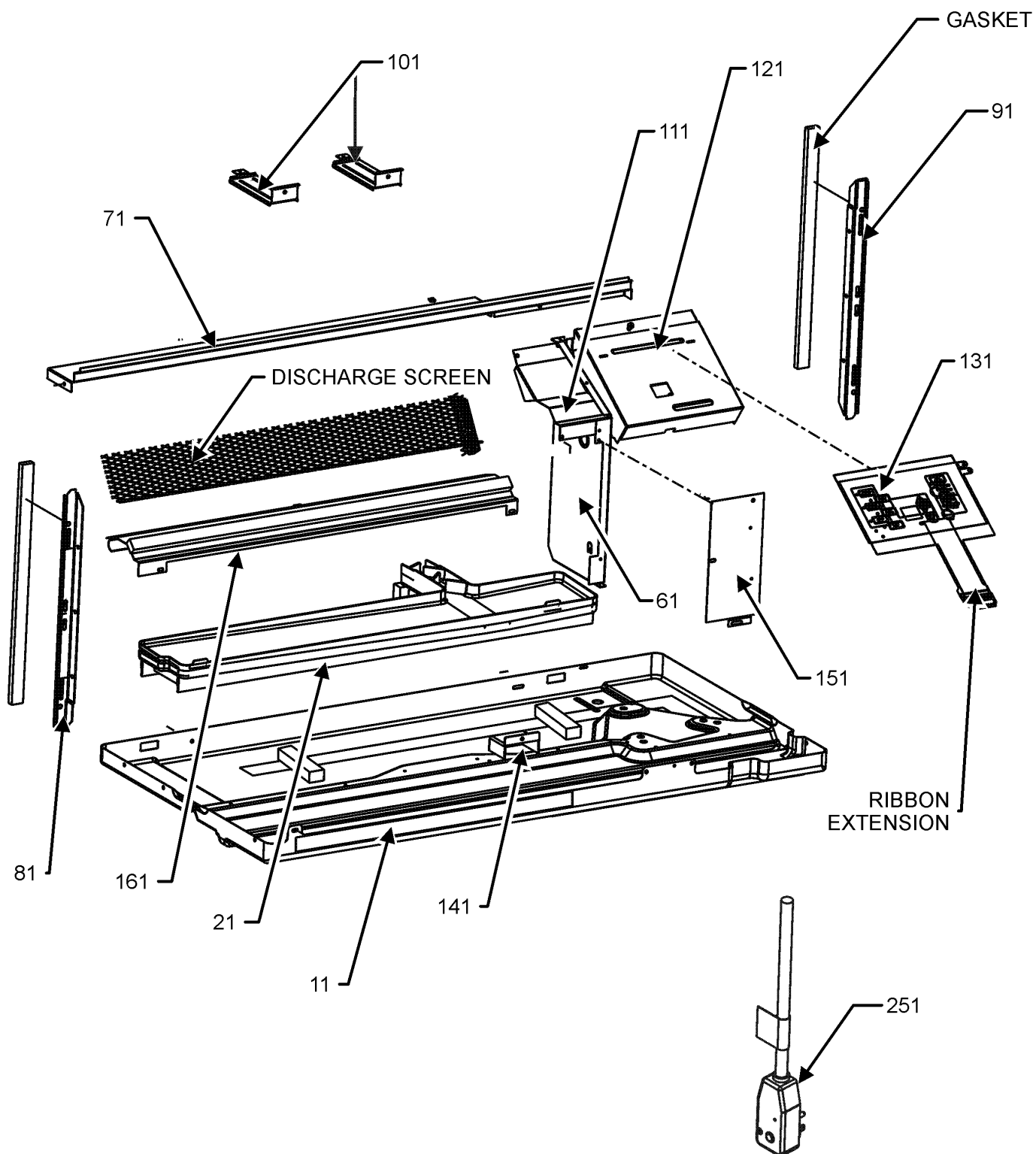
Ref. Part			Ref. Part		
No:	No:	Description:	No:	No:	Description:
Image 1:					
11	0161P00053	SHROUD, CONDENSOR			
21	0131P00030	FAN MOTOR, OUTDOOR DC			
31	0121P00108	PANEL-PARTITION			
41	0161P00055	FAN, CONDENSER			
51	C6300502	CAPACITOR STRAP			
61	CAP020300450CS	CAPACITOR 2/30/450V/DUAL RD			
71	802007090	TERM BOARD			
91	11046302	LEVER ARM			
101	0163P00019	CABLE			
111	0121P00177	DOOR - PNT VENT PTC			
131	0121P00072	BRACKET, VENT DOOR-C			
151	CAP010000500RP	CAPACITOR			
161	0163P00029	CAPACITOR CLAMP			
181	11191703	PARTITION PANEL BRACKET (QTY 2)			
301	PCBEP101	VARIABLE SPEED TERMINAL BOARD			

Expanded Model Nomenclature

M1 - HEC124H35AXXXDA

Base Pan Assembly

BASE PAN ASSEMBLY



Base Pan Assembly

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

Image 1:

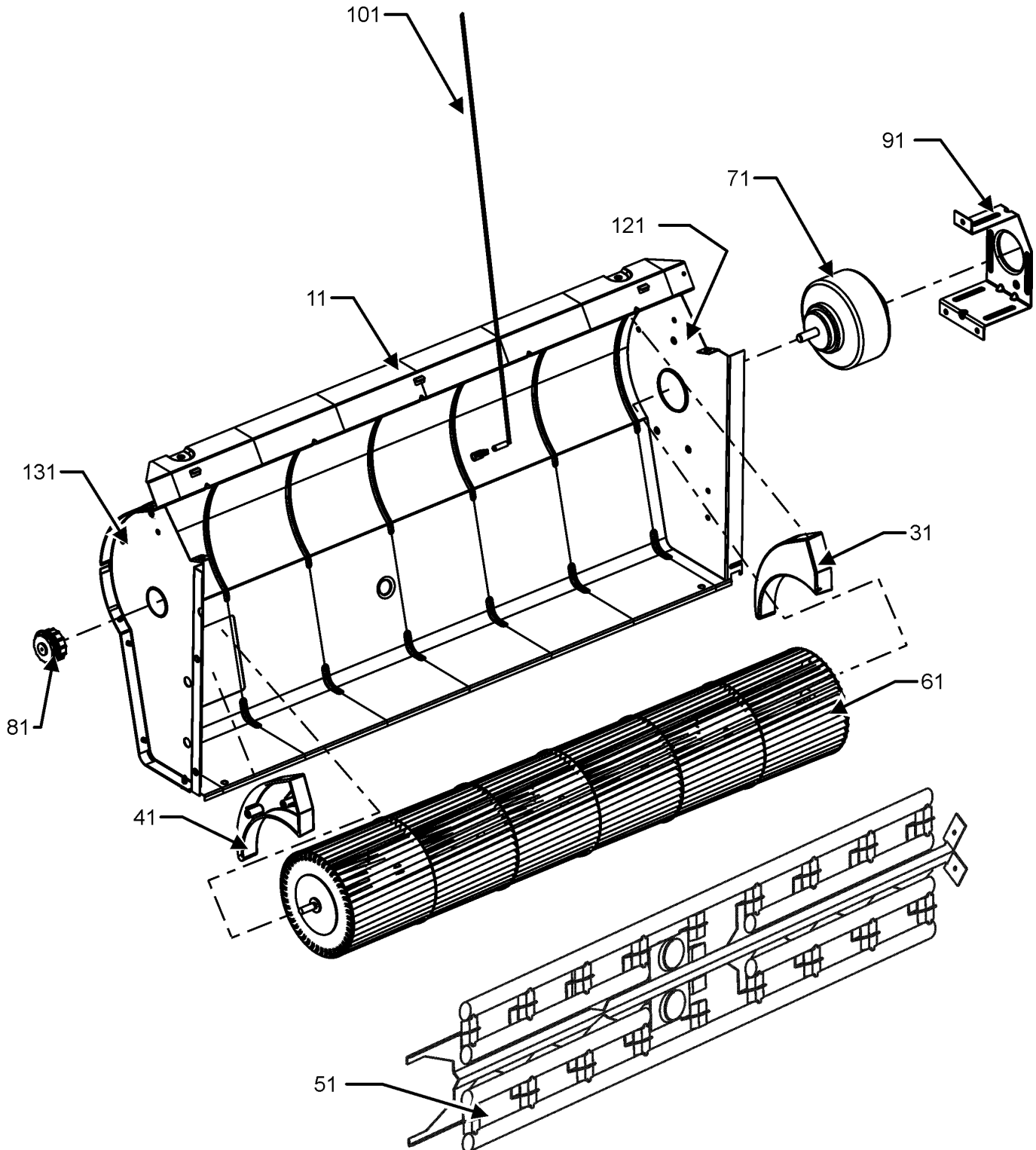
11	0121P00175DG	BASE PAN
21	0161P00044	PLASTIC-DRAIN PAN
61	20403301	MID PARTITION PANEL
71	0121P00063	TOP, PARTITION PANEL
81	0121P00197	SEAL-L SIDE PTC
91	0121P00198	SEAL-R SIDE PTC
101	0121P00071	BRACE, TIE (QTY 2)
111	0121P00070DG	COVER, MOTOR
121	0121P00129	COVER-CONTROL PANEL
131	RSKP0015	MEMBRANE KIT
141	0161P00016	PLASTIC-HOOD
151	20410801	ACCESS COVER
161	0121P00061DG	CUTOFF-SCROLL DG
251	0130P00128	CORD, 277V, 20A
NS	0130P00109	MEMBRANE (CONTROL)

Expanded Model Nomenclature

M1 - HEC124H35AXXXDA

Indoor Blower Assembly

INDOOR BLOWER ASSEMBLY



Indoor Blower Assembly

Ref. Part			Ref. Part	
No: No:	Description:		No: No:	Description:

Image 1:

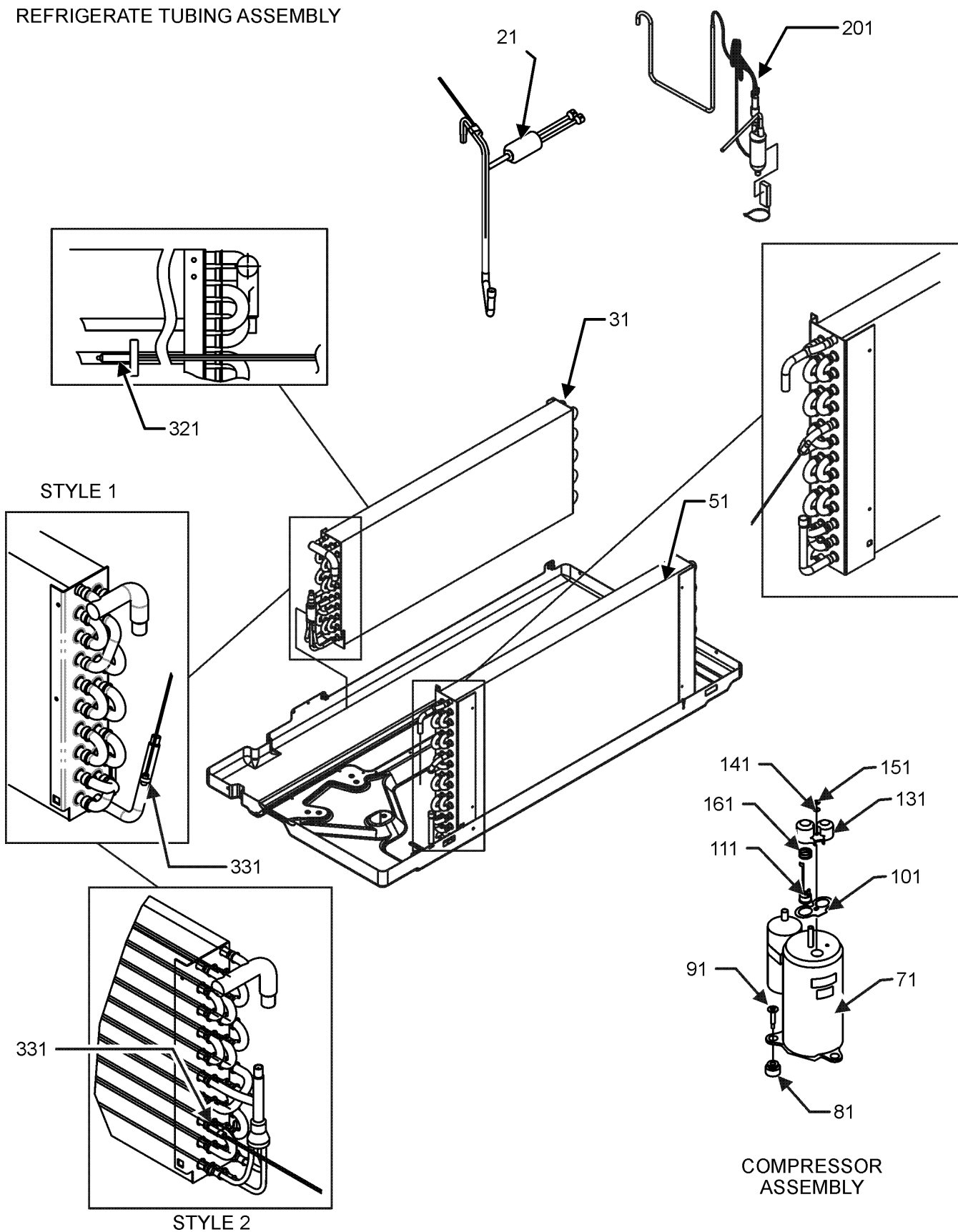
11	0121P00173DG	SCROLL
31	0161P00021	END CAP, RIGHT
41	0161P00022	END CAP, LEFT
51	0275P00040	HEATER ASSY
61	0150P00004	WHEEL, BLOWER
71	0131P00037	FAN MOTOR, INDOOR
81	0163P00027	BEARING
91	0121P00048	BRACKET-MOTOR MOUNT
101	0130P00134	THERMISTOR - DISCHARGE
121	0121P00059DG	ENDPLATE-RH SCROLL
131	0121P00215DG	ENDPLATE- LH SCROLL

Expanded Model Nomenclature

M1 - HEC124H35AXXXDA

Refrigerate Tube Assembly

REFRIGERATE TUBING ASSEMBLY



Refrigerate Tube Assembly

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

Image 1:

21	0130M00169	SWITCH, HIGH PRESS
31	0202P00067	EVAP ASSY, 3/8, 2 ROW
51	0201P00094	5MM CONDENSER COIL ASSY
71	44A287AK&JEKD	COMPRESSOR, RECHI
81	60130203	GROMMET - RECHI COMPRESSOR (QTY 3)
91	0163M00079	SCREW, SHOULDER (QTY 3)
101	60100103	TERMINAL GASKET
111	60343539	OVERLOAD PROTECTOR
131	60100314	TERMINAL COVER - RECHI COMP
141	60100201	WASHER - RECHI COMPRESSOR
151	60100401	TERMINAL NUT - RECHI COMP
161	60500101	OLP SPRING - RECHI COMPRESSOR
201	0210P00211	CAPILLARY WELDMENT
321	0130P00141	THERMISTOR
331	0130P00084	THERMISTOR - INDOOR COIL

Expanded Model Nomenclature

M1 - HEC124H35AXXXDA